

Inspection No.

Inspection Date:

STRUCTURAL PERIODIC INSPECTION REPORT

Schwing Products

Inspection Completed

Inspection Company

Inspector Name

Signature

Date

Product Status

All corrective actions for structural components* are resolved as identified Clause 1.1 of this report:

Yes

No

Next Inspection Due

Month

Year

In conformance to ASME B30.27, check one:

- first 5 yr:** every 1,000 working hours, or at least once per year, whichever occurs first
- 5 yr to 10 yr:** every 500 working hours, or at least once per year, whichever occurs first
- 10 yr and older:** every 250 working hours, or at least once per year, whichever occurs first

Unit Information

Model: _____ Year: _____ Unit S/N: _____ Boom S/N: _____

Total Concrete Volume Pumped (cubic yards): _____ Total PTO Hours: _____

Total Concrete Volume Pumped and Total PTO Hours shall be taken from the Vector (If Applicable)

Owner Information

Company Name: _____

Address: _____

City: _____ State: _____ Zip: _____

Phone: _____ Email: _____ Fax: _____

Signing below acknowledges that this report, all ten pages, were received.

Print Name

Signature

Date

Structural components shall be inspected for corrosion, cracking, deformation, and damage.

* Failure of structural components jeopardizes the life and health of users and of persons within the hazard zone as well as private property and fixed assets. When a corrective action is noncompliant to the applicable requirements as completed by a welder/company, a great safety risk and harm can occur for the machine, working area, and persons surrounding its operation; in addition, Schwing general product manufacturer warranties are subject to denial.

For welder qualification, Schwing-manufactured products shall be welded by individuals who have satisfactorily completed all requirements stated within Schwing document 30007100. By executing a corrective action relative to this Periodic Inspection Report and applicable Schwing Structural Repair Procedure, the welder/company assumes all responsibility that they comply with the applicable Schwing or industry standards and requirements, including Schwing document 30007100 et al. If the welder/company has compliance inquiries relative to the requirements, contact Schwing @ 1-888-SCHWING or boomrepair@schwing.com.

A Structural Periodic Inspection Decal (P/N 98459679) is provided if a given machine has all corrective actions resolved as identified in Schwing document 30007002-08 Clause 1.1 and Product Status on page one of 30007002-08 is checked "yes". On the contrary, it is prohibited to issue a Periodic Inspection Decal for a given machine if Product Status is checked "no". Reference Schwing document 30007003-01 for Structural Periodic Inspection Decal requirements, including definition of structural components.

Inspection No.

Inspection Date:

1

Inspection Summary

1.1

Structural Repair Requirements (Critical Shall Repair)

(Welder must retain qualification to Schwing Document 30007100). Structural components must not have corrosion greater than 10% of base material.

1.2

Remarks

(The cleanliness of the unit will directly effect the inspection time.)

Inspection No.

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2	Pedestal	Status				Remarks
		OK	N/A	Should Repair	Critical Shall Repair	
2.1	Front Consoles					
2.2	Middle Consoles					
2.3	Rear Consoles and Long Beams					
2.4	Tow Hooks and Rear Cross Beam					
2.5	Front Outrigger Bottom Plate Roller Cutouts					
2.6	Front Outrigger Gate Plates					
2.7	Large Horseshoes (Collars)					
2.8	Midbeam					
2.9	Top Plate by Slew Gear and Ring Gear					
2.10	Top Plate at Guide Lever Opening					
2.11	Rear Outrigger Push Box Housing					
2.12	Rear Outrigger Push Box Housing Divider					
2.13	Outrigger Extend Cylinder Brackets					
2.14	Outrigger Extend Cylinders (Cracks, Corrosion)					
2.15	Outrigger Extend Cylinder Pins on Pedestal					
2.16	Outrigger Extend Cylinder Pins on Outriggers					
2.17	Front Boom Rest (Cracks)					
2.18	Rear Boom Rest (Cracks)					
2.19	Correct Boom Rest Spacing					
2.20	Deck Pipe Arms					
2.21	Fender Supports					
2.22	Tie Down Plates					
2.23	MPS valve bracket					
2.24	Rock Valve Supports					
2.25	Hydraulic Tank (Cracks)					
2.26	Weld on Hand Rails					
2.27	Bolt on Wear Tabs					
2.28	Weld on Wear Tabs					
2.29						
2.30						
2.31						

Inspection No.

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3	Front Outriggers	Status				Remarks
		OK	N/A	Should Repair	Critical Shall Repair	
3.1	Outrigger Push Box					
3.2	Outrigger Housing					
3.3	Outrigger Down Tubes (Corrosion, Dents)					
3.4	Outrigger Down Tube Straightness					
3.5	Outrigger Push Box to Down Tube Welds					
3.6	Foot Tube Thickness <small>(list as measured thickness/original thickness and % remaining)</small>					D.S. P.S.
3.7	Foot Tube Drain Holes <small>(Ensure Drain Hole Update) (Recommend Wax Coating Annually)</small>					
3.8	Foot Tube (Cracks)					
3.9	Foot Pads (Cracks)					
3.10	Foot Pad Gussets (Cracks)					
3.11	Backside Bulkhead Bracket					
3.12	Weld on Wear Tabs					
3.13	Bolt on Wear Tabs					
3.14	Stop Plates					
3.15	C Clips or Bolts Securing Foot Pad to Foot Tube					
3.16	Hydraulic Cylinders (Cracks)					
3.17	Extend Cylinder Pins (Cracks)					
3.18	Foot Cylinder Pins (Cracks)					
3.19	Safety Devices (Locks Functional) <small>Critical with manual extension outriggers</small>					
3.20						
3.21						

Inspection No.

Inspection Date:

4	Rear Outriggers	Status				Remarks
		OK	N/A	Should Repair	Critical Shall Repair	
4.1	Outrigger Push Box					
4.2	Outrigger Housing					
4.3	Outrigger Down Tubes (Corrosion, Dents)					
4.4	Outrigger Down Tube Straightness					
4.5	Outrigger Push Box to Down Tube Welds					
4.6	Foot Tube Thickness <small>(list as measured thickness/original thickness and % remaining)</small>					D.S. P.S.
4.7	Foot Tube Drain Holes <small>(Ensure Drain Hole Update) (Recommend Wax Coating Annually)</small>					
4.8	Foot Tube (Cracks)					
4.9	Foot Pads (Cracks)					
4.10	Foot Pad Gussets (Cracks)					
4.11	Interior of Water Tank(s) (Pictures Required)					
4.12	Weld on Wear Tabs					
4.13	Bolt on Wear Tabs					
4.14	C Clips or Bolts Securing Foot Pad to Foot Tube					
4.15	Hydraulic Cylinders (Cracks)					
4.16	Extend Cylinder Pins (Cracks)					
4.17	Foot Cylinder Pins (Cracks)					
4.18	Safety Devices (Locks Functional) <small>Critical with manual extension outriggers</small>					
4.19	Rubber/Poly Bumper Rest Area					
4.20						
4.21						

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5	Pedestal or Tower & Sub-Frame	Status				Remarks
		OK	N/A	Should Repair	Critical Shall Repair	
5.1	Tower (KVM 42)					
5.2	Tower / Sub-frame Tie Down Bolts (KVM 42)					
5.3	Interior / Exterior water tank (pictures required)					
5.4	Main Column (Cracks)					
5.5	Main Column Slewing Cylinders (Cracks)					
5.6	Tower Tube Gussets					
5.7	Tower Tube (Cracks, Corrosion) <small>Ensure no concrete build up inside</small>					
5.8	Pipe Arm on Turret/Main Column					
5.9	Stack Pipe Bracket					
5.10	Turret					
5.11	Turret Ring Gear Bolt Opening (Cracks)					
5.12	Detach Tower Pins (Cracks)					
5.13						
5.14						
5.15						

6	Boom 1	Status				Remarks
		OK	N/A	Should Repair	Critical Shall Repair	
6.1	Foot End					
6.2	Head End					
6.3	Cylinder Ears					
6.4	Pipe Arms					
6.5	Rest Area or Hook Assembly (Cracks, Dents)					
6.6	Boom Rest Guides					
6.7	Stauff Clamp Bases (Corrosion)					
6.8						
6.9						
6.10						

Inspection No.

Inspection Date:

7	Boom 2	Status				Remarks
		OK	N/A	Should Repair	Critical Shall Repair	
7.1	Foot End					
7.2	Head End					
7.3	Cylinder Ears					
7.4	Pipe Arms					
7.5	Rest Area or Hook Assembly (Cracks, Dents)					
7.6	Boom Rest Guides					
7.7	Stauff Clamp Bases (Corrosion)					
7.8						
7.9						
7.10						

8	Boom 3	Status				Remarks
		OK	N/A	Should Repair	Critical Shall Repair	
8.1	Foot End					
8.2	Head End					
8.3	Cylinder Ears					
8.4	Pipe Arms					
8.5	Rest Area or Hook Assembly (Cracks, Dents)					
8.6	Boom Rest Guides					
8.7	Stauff Clamp Bases (Corrosion)					
8.8						
8.9						
8.10						

Inspection No. _____ **Inspection Date:** _____

9	Boom 4	Status				Remarks
		OK	N/A	Should Repair	Critical Shall Repair	
9.1	Foot End					
9.2	Head End					
9.3	Cylinder Ears					
9.4	Pipe Arms					
9.5	Rest Area or Hook Assembly (Cracks, Dents)					
9.6	Boom Rest Guides					
9.7	Stauff Clamp Bases (Corrosion)					
9.8						
9.9						
9.10						

10	Boom 5	Status				Remarks
		OK	N/A	Should Repair	Critical Shall Repair	
10.1	Foot End					
10.2	Head End					
10.3	Cylinder Ears					
10.4	Pipe Arms					
10.5	Rest Area or Hook Assembly (Cracks, Dents)					
10.6	Boom Rest Guides					
10.7	Stauff Clamp Bases (Corrosion)					
10.8						
10.9						
10.10						

Inspection No.	Inspection Date:
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11	Guide Levers	Status				Remarks
		OK	N/A	Should Repair	Critical Shall Repair	
11.1	Guide Lever HA0 (@ Joint A/Turret)					
11.2	Guide Lever HA1 (@ Joint A/Boom 1)					
11.3	Guide Lever HB1 (@ Joint B/Boom 1)					
11.4	Guide Lever HB2 (@ Joint B/Boom 2)					
11.5	Guide Lever HC2 (@ Joint C/Boom 2)					
11.6	Guide Lever HC3 (@ Joint C/Boom 3)					
11.7	Guide Lever HD3 (@ Joint D/Boom 3)					
11.8	Guide Lever HD4 (@ Joint D/Boom 4)					
11.9	Guide Lever HE4 (@ Joint E/Boom 4)					
11.10	Guide Lever HE5 (@ Joint E/Boom 5)					

12	Boom Cylinders <small>(Recommend Cylinder Clip Update if C Clip Style is used)</small>	Status				Remarks
		OK	N/A	Should Repair	Critical Shall Repair	
12.1	Cylinder A (Cracks, Corrosion, Keeper)					
12.2	Cylinder Telescoping Boom 1A/1B					
12.3	Cylinder B (Cracks, Corrosion, Keeper)					
12.4	Cylinder C (Cracks, Corrosion, Keeper)					
12.5	Cylinder D (Cracks, Corrosion, Keeper)					
12.6	Cylinder E (Cracks, Corrosion, Keeper)					

13	Concrete Delivery Pipeline	Status				Remarks
		OK	N/A	Should Repair	Critical Shall Repair	
13.1	Weld Eye for Safety Cable					
13.2	Hose Holders on Tip Section					
13.3						
13.4						
13.5						
13.6						
13.7						

The maximum weight of system hung (end hose, reducer, etc.) at boom tip may be referenced in the applicable operation manual.

Inspection No. Inspection Date:

Pins and Pin Retainment Parts								
14	Position	Pins (Cracks, Hammer Marks)			Pin Retainment Parts			
		OK	N/A	Critical Shall Repair	OK	N/A	Critical Shall Repair	Remarks
14.1	A0							
14.2	A1							
14.3	A2							
14.4	A2.1							
14.5	A3							
14.6	A4							
14.7	B0							
14.8	B1							
14.9	B2							
14.10	B2.1							
14.11	B3							
14.12	B4							
14.13	C0							
14.14	C1							
14.15	C2							
14.16	C2.1							
14.17	C3							
14.18	C4							
14.19	D0							
14.20	D1							
14.21	D2							
14.22	D2.1							
14.23	D3							
14.24	D4							
14.25	E0							
14.26	E1							
14.27	E2							
14.28	E2.1							
14.29	E3							
14.30	E4							

Inspection No. _____ **Inspection Date:** _____

OPERATIONAL PERIODIC INSPECTION REPORT

Schwing Products

<p style="text-align: center;">Inspection Completed</p> <hr/> <p style="text-align: center;">Inspection Company</p> <hr/> <p style="text-align: center;">Inspector Name</p> <hr/> <p style="text-align: center;">Signature</p> <hr/> <p style="text-align: center;">Date</p>	<p style="text-align: center;">Product Status</p> <p style="text-align: center;">All corrective actions for Operational components are resolved as identified Clause 1.1 of this report:</p> <p style="text-align: center;"> <input type="checkbox"/> Yes <input type="checkbox"/> No </p>	<p style="text-align: center;">Next Inspection Due</p> <p style="text-align: center;"> _____ Month Year </p> <p style="text-align: center;">In conformance to ASME B30.27, check one:</p> <p><input type="checkbox"/> first 5 yr: every 1,000 working hours, or at least once per year, whichever occurs first</p> <p><input type="checkbox"/> 5 yr to 10 yr: every 500 working hours, or at least once per year, whichever occurs first</p> <p><input type="checkbox"/> 10 yr and older: every 250 working hours, or at least once per year, whichever occurs first</p>
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Unit Information

Model: _____ Year: _____ Unit S/N: _____ Boom S/N: _____

Total Concrete Volume Pumped (cubic yards): _____ Total PTO Hours: _____

Total Concrete Volume Pumped and Total PTO Hours shall be taken from the Vector (If Applicable)

Owner Information

Company Name: _____

Address: _____

City: _____ State: _____ Zip: _____

Phone: _____ Email: _____ Fax: _____

- The customer is responsible for the following:
- DOT inspection/approval.
 - Hydraulic cylinder theoretical life. Contact the service department at 1-888-292-0262 for more information.
 - Alerting the inspector of any operational issues that need to be addressed.
 - Pipeline delivery system for non-conformances according to the manufacturers instructions.
 - Proper lubrication of moving parts.
 - Hydraulic oil level.
 - Proper loading of accessories to prevent loss while traveling.

A Operational Periodic Inspection Decal (P/N 98459680) is provided if a given machine has all corrective actions resolved as identified in Schwing document 30007019-02 Clause 1.1 and Product Status on page one of 30007019-02 is checked "Yes". On the contrary, it is prohibited to issue a Operational Periodic Inspection Decal for a given machine if Product Status is checked "No". Reference Schwing document 30007026-01 for Operational Periodic Inspection Decal requirements.

Signing below acknowledges that this report, all seven pages were received.

Print Name
Signature
Date

Inspection No.

Inspection Date:

1

Inspection Summary

1.1

Operational Repair Requirements (Critical Shall Repair)

1.2

Remarks

(The cleanliness of the unit will directly effect the inspection time.)

Inspection No.

Inspection Date:

2	General	Status				Remarks
		OK	N/A	Should Repair	Critical Shall Repair	
2.1	Front Boom Rest - Present/Functional					
2.2	Rear Boom Rest - Present/Functional					
2.3	Correct Boom Rest Spacing					
2.4	Boom Tie Down Strap - Present/Functional					
2.5	Safety/Function Decals					
2.6	Steps					
2.7	Hand Rails					
2.8	Bubble Level Gauges					
2.9	Water Pump Shaft Guard					
2.10	Decking/Fenders - Present/Functional					
2.11	Material Cylinders (Dents)					
2.12	Axle Stops					
2.13	Water Box Screens					
2.14	Water Box Cover					
2.15	Hopper, Back splash, Agitator					
2.16	Hopper Grate Bolted Down or Functional Safety Switch					
2.17	Tie Down Plate Hucks and Bolts					
2.18	Boom Pin Retainment Parts					
2.19	Outrigger Pin Retainment Parts					
2.20	Detach Tower Pin Retainment Parts					
2.21						

3	Electrical	Status				Remarks
		OK	N/A	Should Repair	Critical Shall Repair	
3.1	Boom Out of Cradle Alarm (Functions)					
3.2	Boom 1 Cab Protection (Functions)					
3.3	Easy System (Check for Vector trouble codes)					
3.4	E-Stops (Functions Electrical and Hydraulic)					
3.5	Boom/Pedestal Horn (Functions)					
3.6	Cable/Radio Remote Functions to ASME B30.27					
3.7	Control Panel (Functions)					
3.8						

Inspection No.

Inspection Date:

4	Hydraulics	Status				Remarks
		OK	N/A	Should Repair	Critical Shall Repair	
4.1	Hydraulic Oil Tank (Leaks, Cracks)					
4.2	Oil Leaks					
4.3	Hydraulic Hoses (Condition)					
4.4	Hand Valves (Return To Neutral, Leaks)					
4.5	Hydraulic Pumps (Leaks, Loose Fasteners)					
4.6	Concrete Pump Relief Pressure					Max.
4.7	Boom Relief Pressure					Max.
4.8	Accumulator Relief Pressure					Max.
4.9						

5	Front Outriggers	Status				Remarks
		OK	N/A	Should Repair	Critical Shall Repair	
5.1	C clips or Bolts Securing Foot Pad to Foot Tube					
5.2	Cables, Hardware, and Hydraulic Motor					
5.3	Pins, Bores, and Pin Retainment Parts					
5.4	Safety Devices (Outrigger Locks) <small>Critical with manual extension outriggers</small>					
5.5	Operation/Function					
5.6	Hose Reels/Energy Chain					
5.7	Outrigger Rollers (Front/Rear/Upper/Lower)					
5.8	Rubber/Poly Bumpers					
5.9	Hydraulic Cylinders (Gouges, Leak Down)					
5.10						

6	Rear Outriggers	Status				Remarks
		OK	N/A	Should Repair	Critical Shall Repair	
6.1	C clips or Bolts Securing Foot Pad to Foot Tube					
6.2	Cables and Hardware					
6.3	Pins, Bores, and Pin Retainment Parts					
6.4	Safety Devices (Outrigger Locks) <small>Critical with manual extension outriggers</small>					
6.5	Operation/Function					
6.6	Rubber/Poly Bumpers					
6.7	Hydraulic Cylinders (Gouges, Leak Down)					
6.8						

Inspection No.		Inspection Date:				Remarks
7	Main Column	Status				
		OK	N/A	Should Repair	Critical Shall Repair	
7.1	Upper Bearing Clearance					
7.2	Lower Bearing Clearance					
7.3	Upper/Lower Bearing Bolts					
7.4	Rubber Dust Cover					
7.5	Main Column Slewing Cylinders					
8	Ring Gear and Slewing Gear	Status				Remarks
		OK	N/A	Should Repair	Critical Shall Repair	
8.1	Ring Gear Cover					
8.2	Ring Gear Bolts (Upper and Lower)					
8.3	Lip Seal (Upper and Lower)					
8.4	Tipping Clearance					Maximum
8.5	Gear Wear or Galling					
8.6	Gear Lash					Minimum .008" Maximum .040"
8.7	Slew Drive Motor Oil (Level and Condition)					
8.8	Slew Drive Motor Axial Movement					Maximum .040"
8.9	Slew Drive Motor Bolts					
8.10	Slewing Limits					
8.11	Dinamic Oil Slewing Gear Bearing Play					
9	Boom Cylinders (Leaks, Drift Down, Gouges, Rod Straightness, Articulated Bearing Cracks)	Status				Remarks
		OK	N/A	Should Repair	Critical Shall Repair	
9.1	Cylinder A & Articulated Bearing					
9.2	Cylinder Telescoping Boom 1A/B					
9.3	Cylinder B & Articulated Bearing					
9.4	Cylinder C & Articulated Bearing					
9.5	Cylinder D & Articulated Bearing					
9.6	Cylinder E & Articulated Bearing					
10	Boom 1	Status				Remarks
		OK	N/A	Should Repair	Critical Shall Repair	
10.1	Hydraulic, Air, and Electrical lines					
10.2	Rubber/Poly Boom Rests					
10.3						

Inspection No.

Inspection Date:

11	Boom 2	Status				Remarks
		OK	N/A	Should Repair	Critical Shall Repair	
11.1	Hydraulic, Air, and Electrical lines					
11.2	Rubber/Poly Boom Rests					
11.3						

12	Boom 3	Status				Remarks
		OK	N/A	Should Repair	Critical Shall Repair	
12.1	Hydraulic, Air, and Electrical lines					
12.2	Rubber/Poly Boom Rests					
12.3						

13	Boom 4	Status				Remarks
		OK	N/A	Should Repair	Critical Shall Repair	
13.1	Hydraulic, Air, and Electrical lines					
13.2	Rubber/Poly Boom Rests					
13.3						

14	Boom 5	Status				Remarks
		OK	N/A	Should Repair	Critical Shall Repair	
14.1	Hydraulic, Air, and Electrical lines					
14.2	Rubber/Poly Boom Rests					
14.3						

15	Concrete Delivery Pipeline	Status				Remarks
		OK	N/A	Should Repair	Critical Shall Repair	
15.1	Clamps					
15.2	Clamp Safety Clips					
15.3	U-Bolt and Saddle Mounting Hardware					
15.4	End Hose, Reducer, and Air Cuff Safety Choker					
15.5	Hose Holders on Tip Section					
15.6	Boom Pipeline Reducer Location					
15.7	Correct Pipeline Size					
15.8						

Inspection No. Inspection Date:

Pin to Bore and Pin to Bushing Measurements									
16	Position	Pin to Bushing Measurements				Pin to Bore Measurements			
		Measured driver side	Measured passenger side	Maximum allowed	Action (Critical Shall)	Measured driver side	Measured passenger side	Maximum allowed	Action (Critical Shall)
16.1	A0								
16.2	A1								
16.3	A2								
16.4	A2.1								
16.5	A3								
16.6	A4								
16.7	B0								
16.8	B1								
16.9	B2								
16.10	B2.1								
16.11	B3								
16.12	B4								
16.13	C0								
16.14	C1								
16.15	C2								
16.16	C2.1								
16.17	C3								
16.18	C4								
16.19	D0								
16.20	D1								
16.21	D2								
16.22	D2.1								
16.23	D3								
16.24	D4								
16.25	E0								
16.26	E1								
16.27	E2								
16.28	E2.1								
16.29	E3								
16.30	E4								

All Schwing-manufactured products shall be welded by individuals who have satisfactorily completed all requirements stated within Schwing document 30007100.

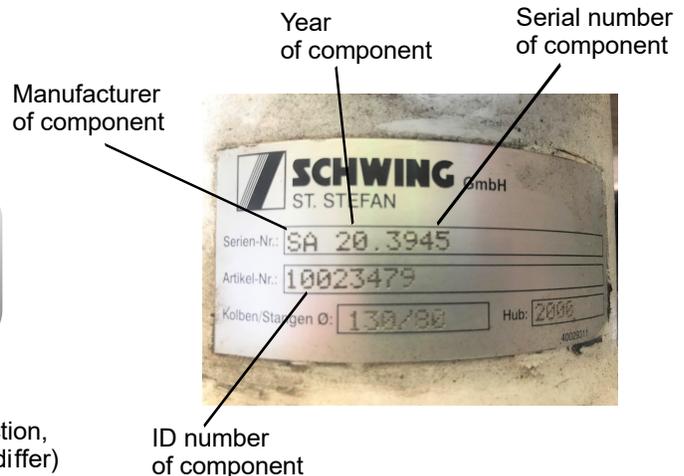
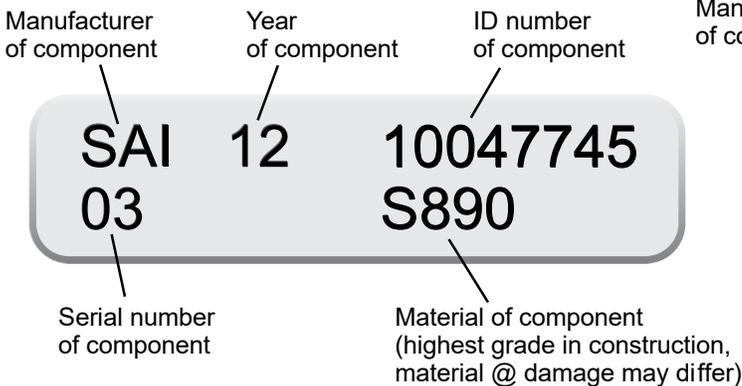
For review of damage, email this electronically completed form (page 2) for each unit s/n to boomrepair@schwing.com; one form for one machine. Schwing will assess the damage to determine if a repair procedure is feasible for correction of the component.

Requirements for Schwing review (check boxes below):

- File naming of this submitted form & email subject line shall state: **model unit s/n customer**
- Photos shall have unique file names, as-specified by the individual's camera; attached not embedded in email
- Photos are each approximately 500 KB (JPEG format not HEIC)
- Photos all shall state (placard or other): **date, inspector/welder name, component, model, unit s/n, unit year, customer**
- Photos have visible ID of damage by marker indication
- Photo of ID tag for a given damaged weldment
- Photo 12 inches from damage for each non-conformance
- Photo 6 feet from damage for each non-conformance
- Photo of whole weldment for orientation on each non-conformance
- Magnetic-particle testing (MT) of damage if applicable
- Measurements of damage location relative to a logical positions, x and y direction
- Measurements of damage extent relative to length, depth, shape or otherwise
- For the repair procedure affected region(s), note any past repair details on page 2 of this form in the comments and non-conformances sections for the given component(s)

Requirements for repair photos shall be emailed to boomrepair@schwing.com (check boxes below):

- Non conformance (e.g. crack with MT powder showing extent)
- Preparation (e.g. crack ground out)
- Set-up of weld joint (e.g. use of back-up strips, run-off tabs, etc.)
- Completion of weld joint/ before grinding and removal of run off tabs
- Completion of weld joint and grinding before primer
- Completion of weld joint - primed



Created By	Checked By	Date	Revision	Supersedes
Z. Wisen / WB8	P. Courneya / WB8	March 29, 2023	04	-



Repair Procedure Request Form

Service Inspection & Repair

ID: 30007009

Page: 2 of 2

All applicable fields below shall be populated.

Personnel			
Name:		Date Submitted:	
Company:			

Machine			
Owner:			
Address:			
City:		State:	
ZIP Code:		Country:	
Schwing Model:		Year:	
Unit S/N:		Boom Assembly S/N:	
Hours:		Total Volume Pumped:	
Comments:			

Non-Conformance(s)						
Position	Component	Weldment ID Tag				Non-Conformance
		Manufacturer	Year	ID No.	S/N	
1						
2						
3						
4						
5						
6						
7						
8						
9						
10						
11						
12						

Created By	Checked By	Date	Revision	Supersedes
Z. Wisen / WB8	P. Courneya / WB8	March 29, 2023	04	-